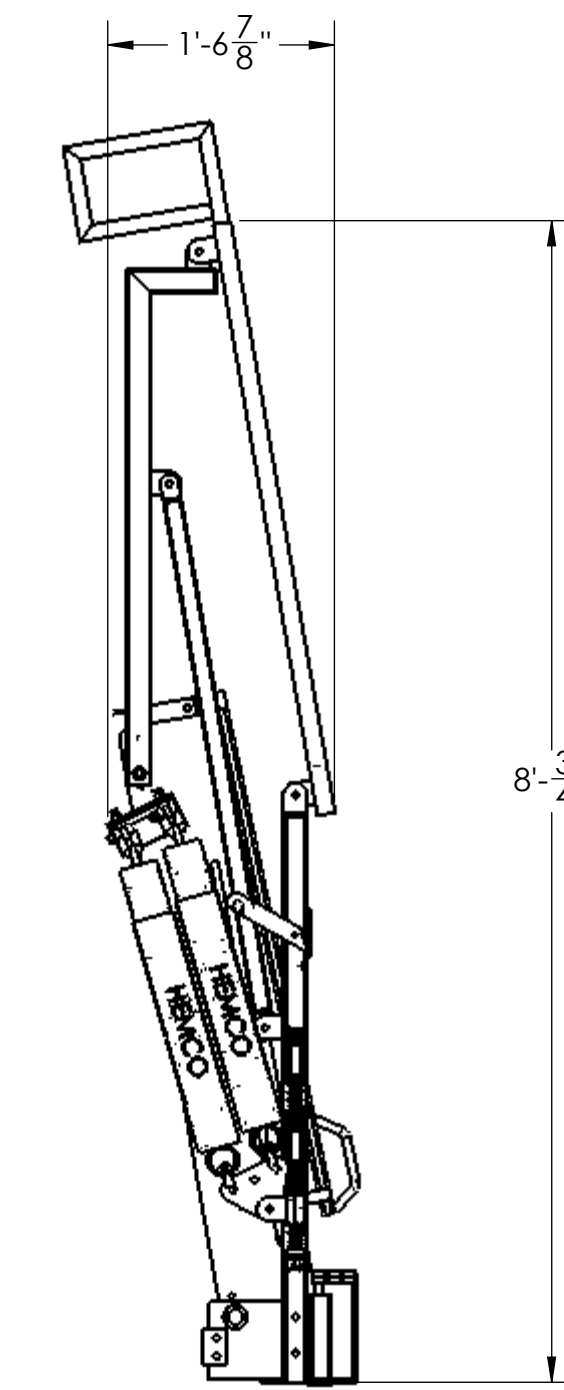


APPROVAL DRAWING ALL DIMENSIONS MUST BE VERIFIED.

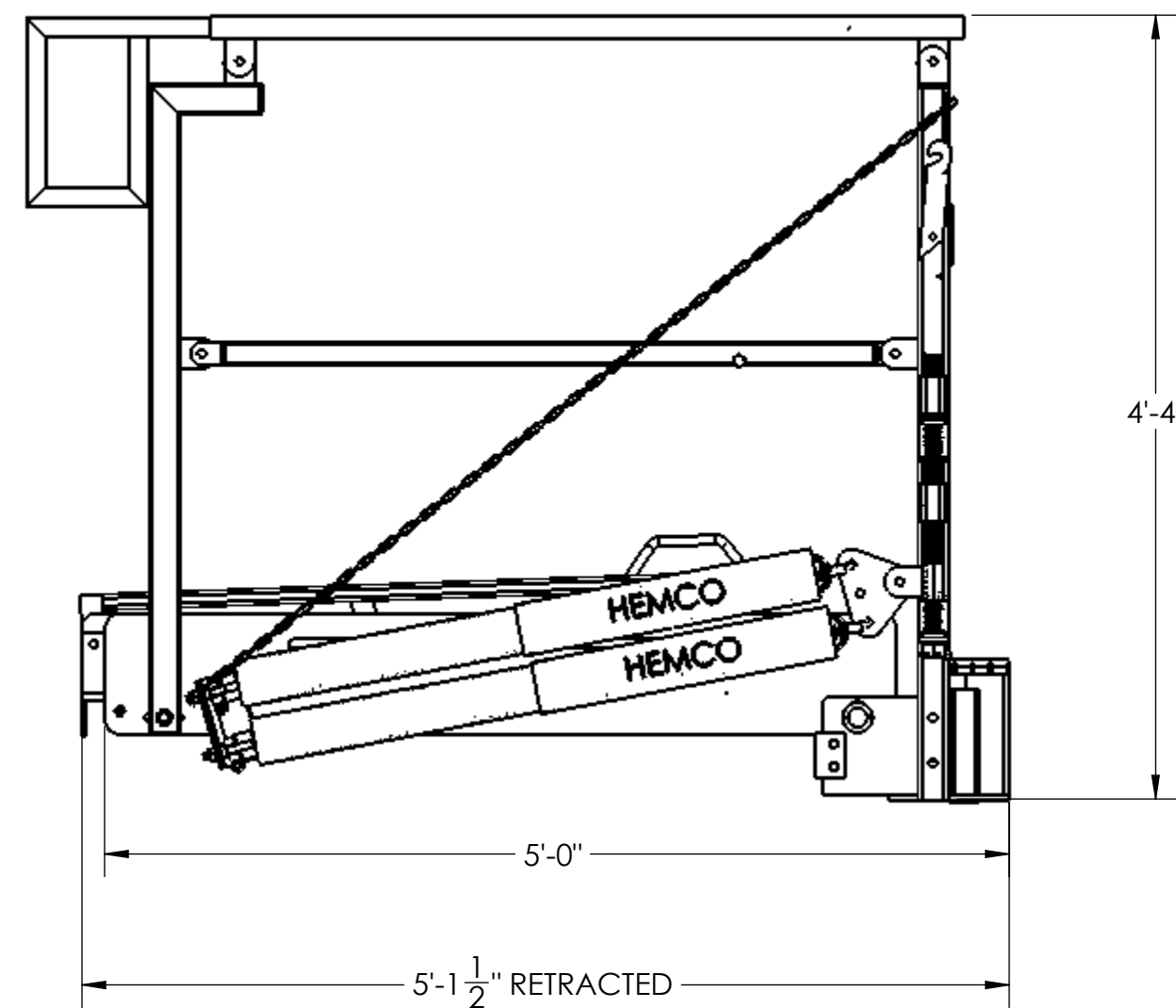
- APPROVED
- APPROVED AS NOTED
- REVISE AND RESUBMIT

BY _____ DATE _____
AUTHORIZED REP/ BUYER

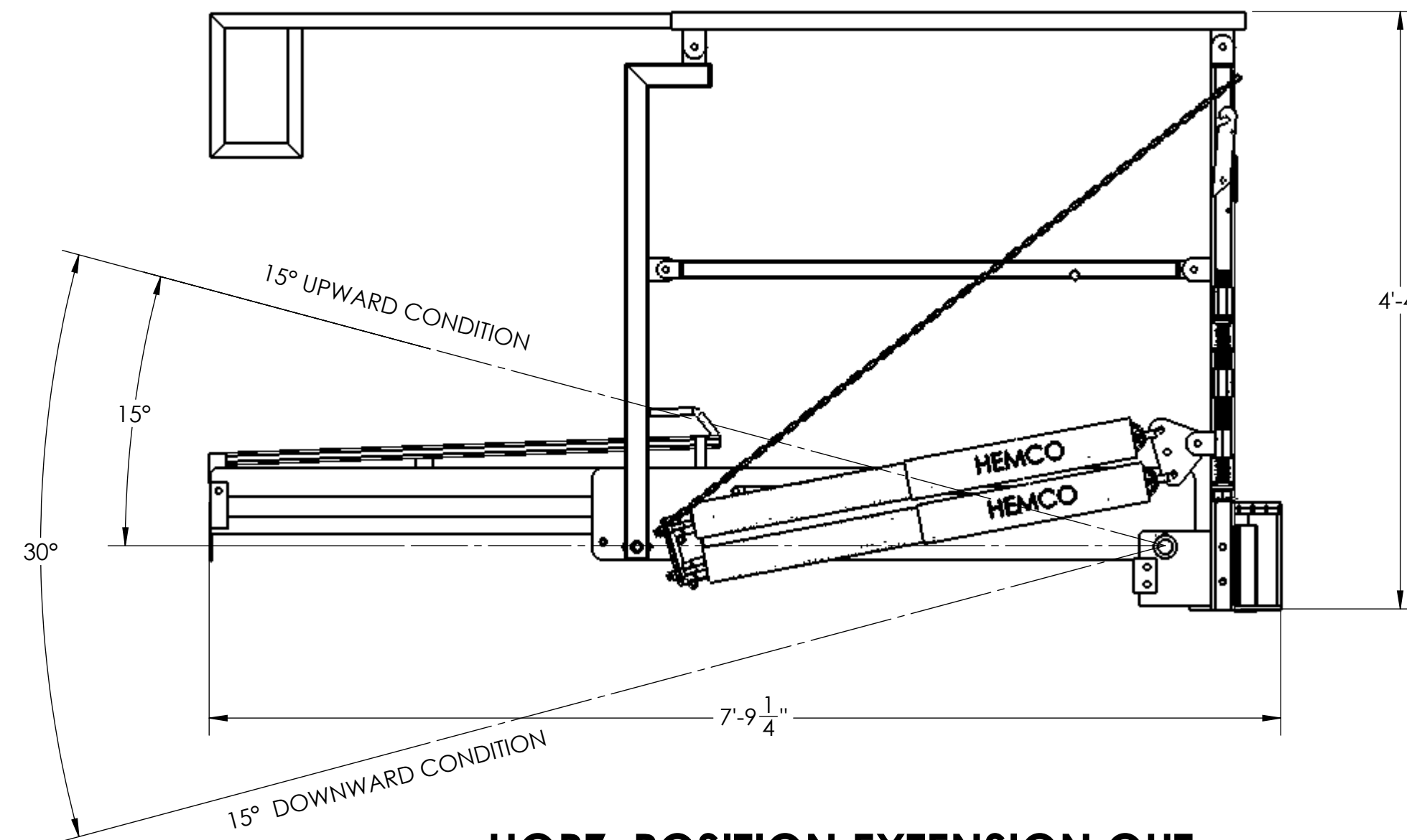


STORED POSITION

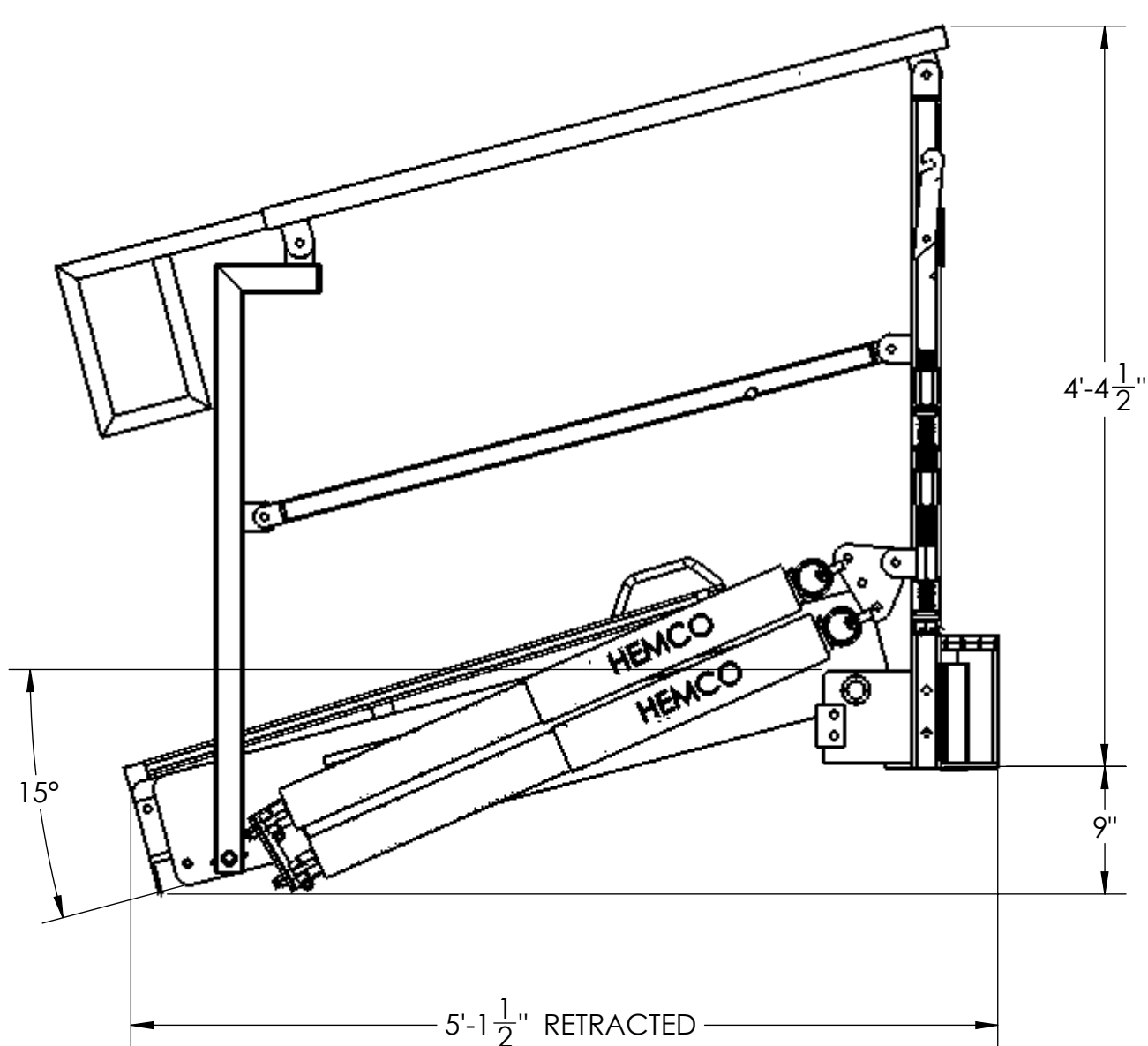
ITEM NO.	QTY.	HEMCO PART NO.	DESCRIPTION
1	1	600101	WELDMENT, EXTENSION SUPPORT FRAME
2	1	600102	WELDMENT, EXTENSION RAMP
3	1	600103	WELDMENT, SUSPENSION POST RIGHT
4	1	600104	WELDMENT, SUSPENSION POST LEFT
5	1	600105	WELDMENT, FRONT POST LEFT
6	1	600106	WELDMENT, FRONT POST RIGHT
7	1	600107	WELDMENT, MID RAIL LEFT
8	2	600108	WELDMENT, TOP RAIL
9	1	600111	EXTENSION ARM
10	1	600120	WELDMENT, MID RAIL RIGHT
11	2	600062	SPRING CONNECTOR
12	4	600328	SPRING ASSY
13	2	700211	ROLLER ASSY, MAIN PLATFORM
14	1	800400	BASE MOUNT
15	1	100064	FRONT CONNECTING ROD
16	1	100622	PIVOT BAR
17	2	100785	TORSION ADJUSTABLE ROD ASSY
18	2	700210	ROLLER ASSY, EXTENSION PLATFORM
19	2	101044	PLATE, 1/4" THK, A36
20	2	101015	SUSPENSION BASE SPACER
21	1	600114	Gangway Safety Latch
22	2	101024	EXTENSION LINKAGE
23	2	100614	COLLAR, 1-1/4" SHAFT
24	2	100388	BEARING, MOUNTED SPHERICAL, 3/4"
25	2	100527	BEARING, 2 BOLT FLANGE
26	4	100746	SAE BRONZE SLEEVE MMC 2938T25
27	2	100793	NUT, HEX, SLOTTED, 1"-8 UNC
28	2	100054	PIN, COTTER, 1/4" X 1-1/4" LG
29	2	100495	PULL CHAIN
30	4	600110	SPRING COVER
31	2	600322	EXTENDABLE HANDRAIL



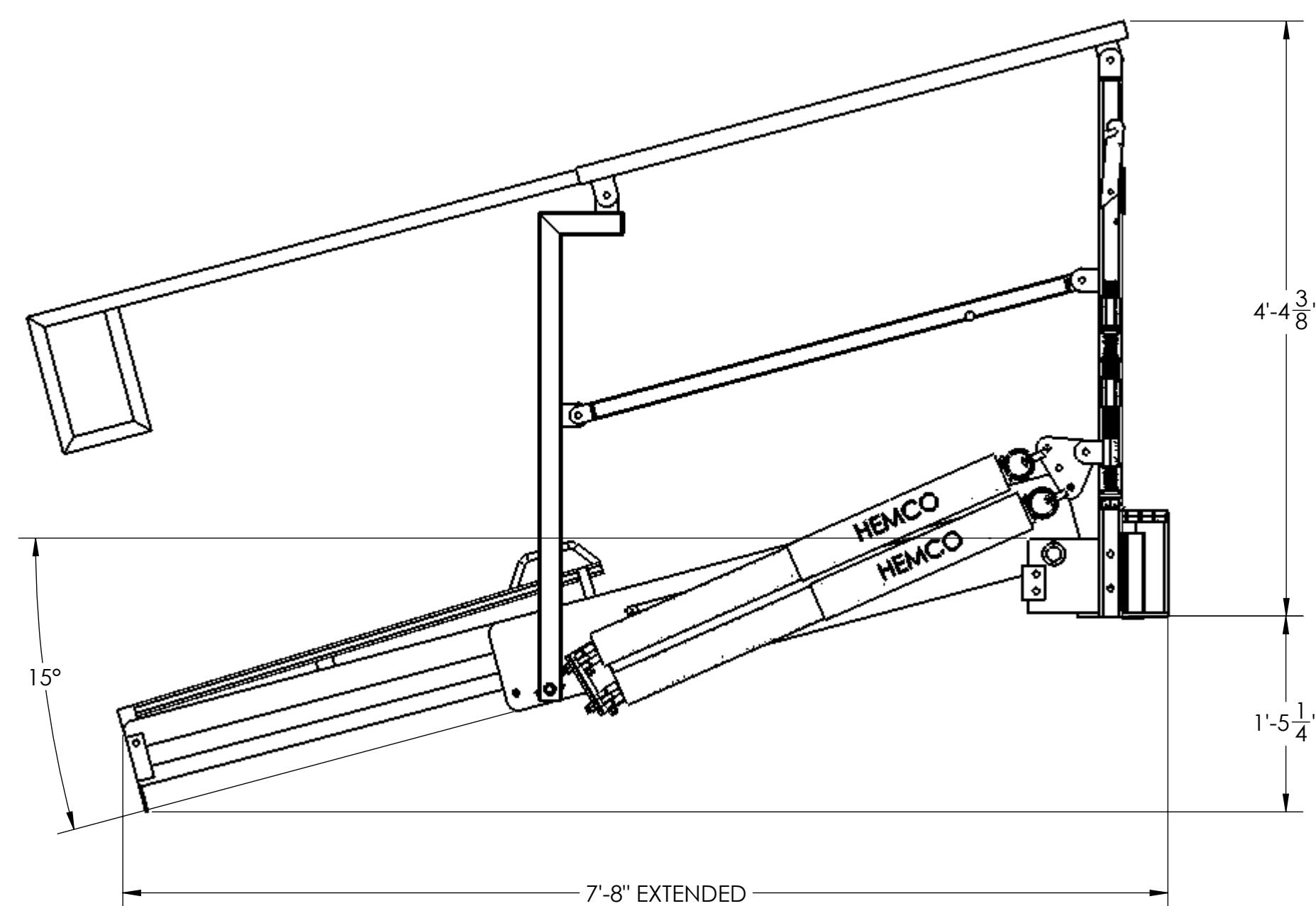
HORZ. POSITION EXTENSION IN



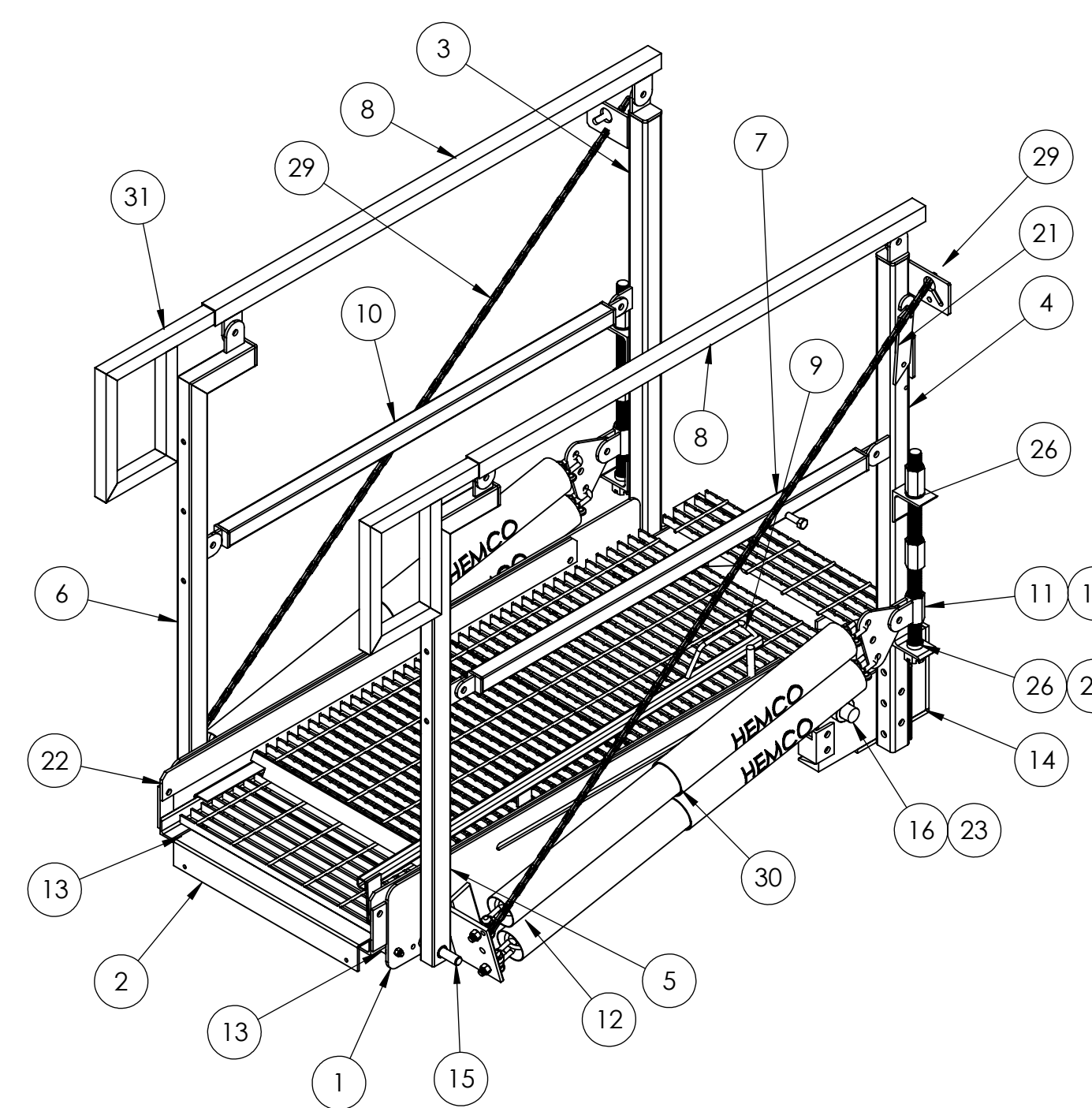
HORZ. POSITION EXTENSION OUT



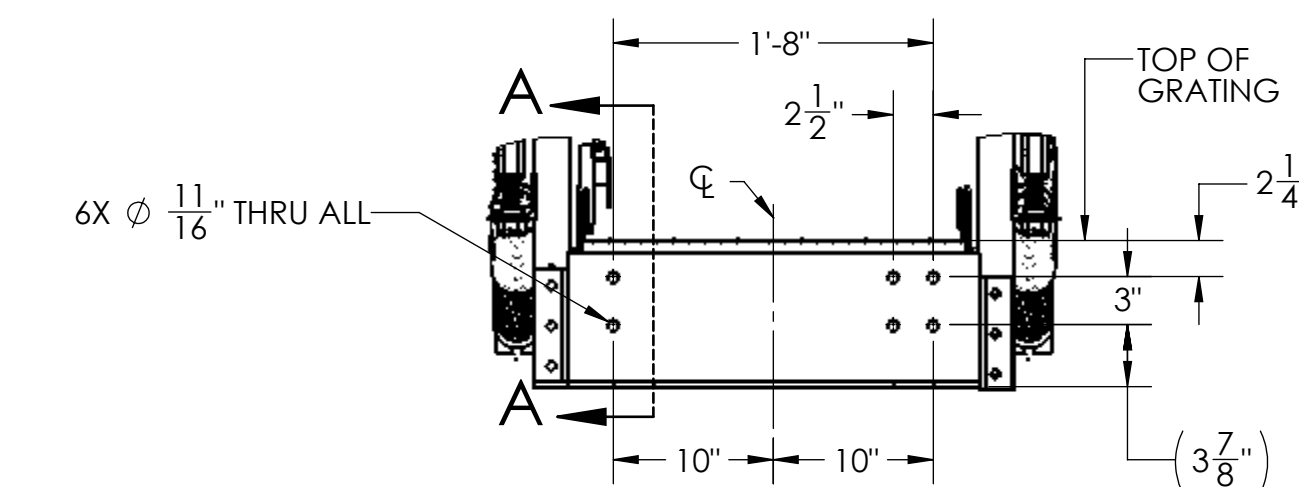
15° DECLINE EXTENSION IN



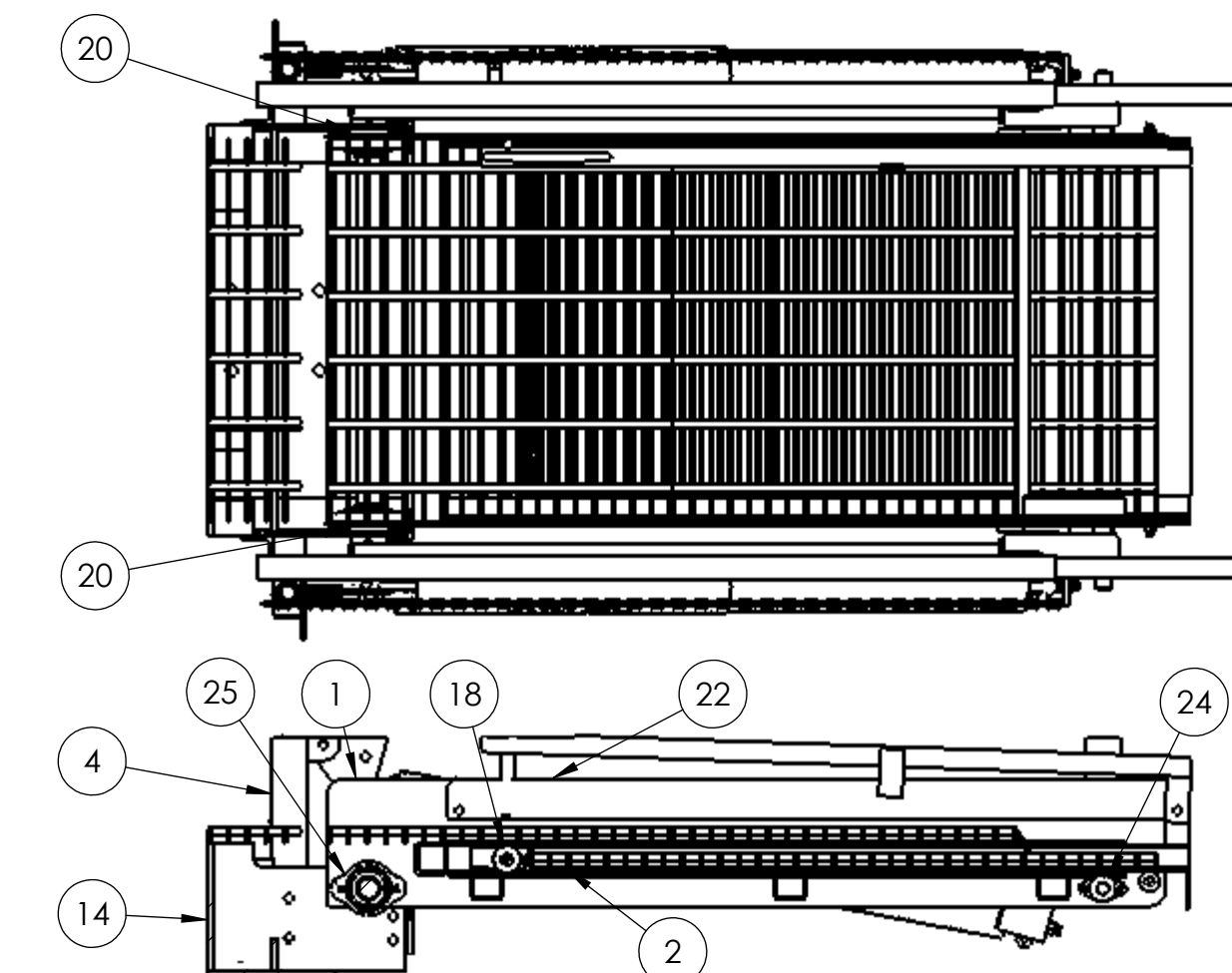
15° DECLINE EXTENSION OUTWARD



ISO VIEW



MOUNTING BOLT PATTERN



SECTION A-A

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR MATCH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	NAME SJD DATE 03-20-15	2488 Kartach St. Houston, Texas 77092 (713) 881-2426 www.hemcoind.com
CHECKED ENG APPR. MFG APPR. G.A.	DATE	TITLE ASSEMBLY, TITAN-24 GE GANGWAY
INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL: SEE BOM	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HEMCO IND. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HEMCO IND. IS PROHIBITED.	SIZE D DWG. NO. 910007 REV B
DO NOT SCALE DRAWING	SCALE: NTS	WEIGHT: 550 LBS SHEET 1 OF 1

REV.	DESCRIPTION	DATE	REV. BY
REVISIONS			

D 910007