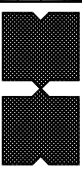


LOADS: 650 lb. DEAD
 VERT.: 250 lb. LIVE
 MOMENT: 1000 ft.-lb. DEAD
 2000 ft.-lb. LIVE

SIDE ELEVATION

THIS DRAWING SHOWS ONLY THE ALL-MANUAL MODEL XHM-24. FOR FULL HYDRAULIC MODELS XHA-24 AND XHP-24, HYDRAULIC COMPONENTS ARE SUBSTITUTED FOR VERTICAL BALANCE AND EXTENSION MECHANISMS. FOR COMBINATION MODELS XHM(AU)-24 AND XHM(P)-24 HYDRAULIC COMPONENTS ARE SUBSTITUTED FOR THE VERTICAL BALANCE MECHANISMS ONLY. SPECIFIC DRAWINGS SHOWING THESE ARRANGEMENTS WILL BE SENT ON REQUEST. SPECIFIC DRAWINGS FOR THE ABOVE MODELS ARE: XH FOLDS: DRAWING 288
 MODEL XHM(AU)-24 DRAWING 280
 MODEL XHP-24 DRAWING 282
 MODEL XHM(P)-24 DRAWING 279
 MODEL XEP-24 DRAWING 279



HEMCO INDUSTRIES, INC.
 2408 Karbach Houston, Texas 77092
 Tel: (713)681-2426

**HEMCO GANGWAY
 MODEL XHM-24**

8	CONNECTED TO SHOWN IN "GANGWAY"	2/27/08			
7	ADDED LUGS/SHOULDER ASSEMBLY DETAILS	5/19/05			
6	CONNECTED SAFETY AND PULL-UP CHAIN	3/22/04			
5	CONNECTED SAFETY AND PULL-UP CHAIN	1/30/98			
4	CONNECTED SAFETY AND PULL-UP CHAIN	11/14/97			
3	ADDED LUGS/SHOULDER ASSEMBLY DETAILS	6/2/95			
2	ADDED NOTE	3/6/95			
1	REVISED NOTE	8/11/94			
REV.	DESCRIPTION	DATE	SCALE	DATE	DRAWN
			3/4"=1'-0"	2/17/94	WF
					CHECKED
					DRAWING NUMBER
					239-1